



## sCO<sub>2</sub> power cycle ETN webinar – 2<sup>nd</sup> February 2021

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This project has received funding from the European Union's Horizon 2020 research and innovation programme under grant agreement No 764690-

# Can sCO<sub>2</sub> be the solution for fossil fuel power sector?

Safe and economic

chemical stability, low-cost, high availability, non-toxicity and non-flammability

High efficiency

Fluid compression starts close to the critical point, in a thermodynamic region with real gas effects

High heat transfer

Heat transfer coefficients of compressed CO<sub>2</sub> are largely higher than other gases and furthermore increased in proximity of critical point

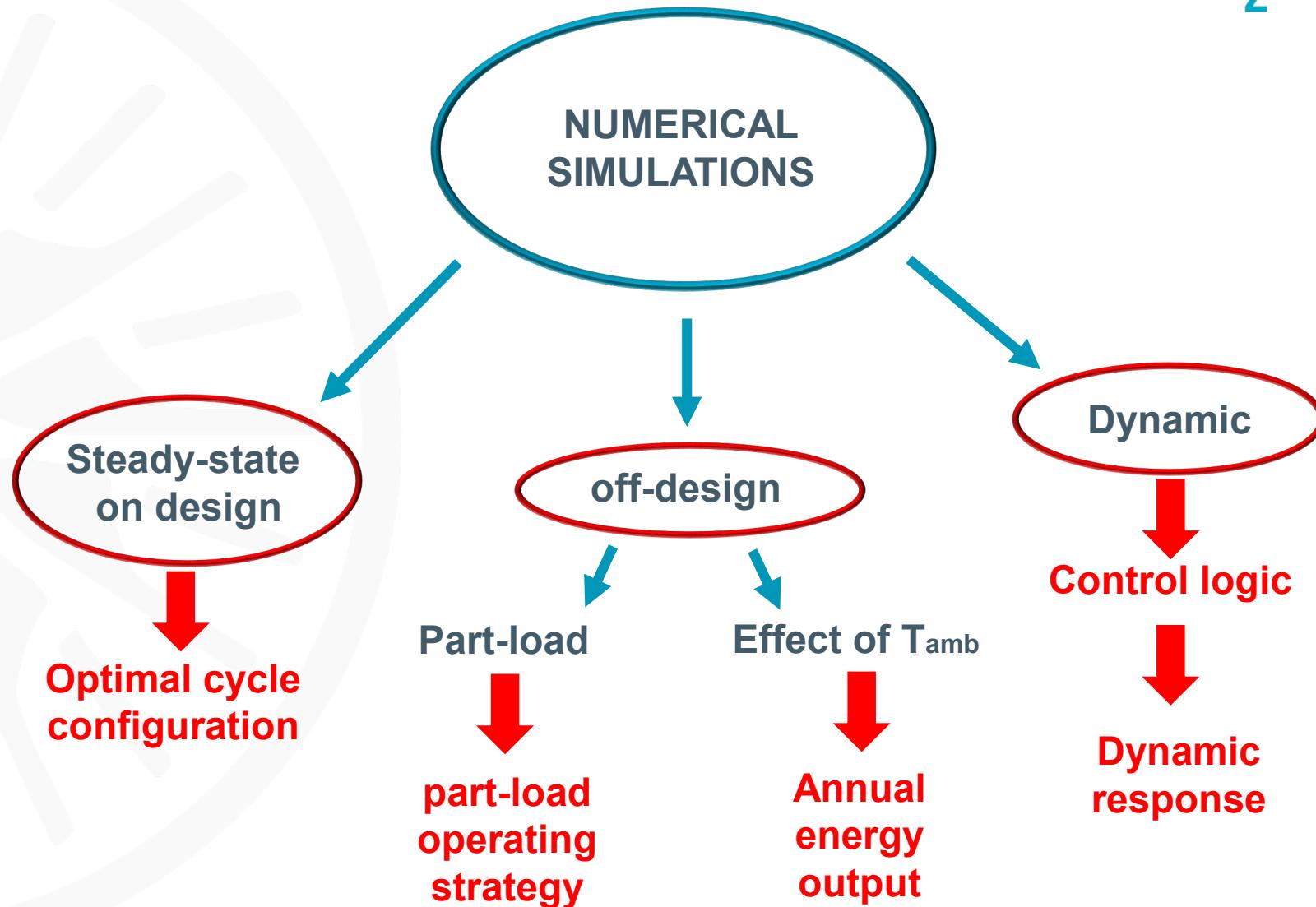
Compact turbo-machines

Low pressure ratios and high molecular mass allow to design compact turbomachines

Reduced inertia

Possibly reduced thermal inertia of the heat exchangers and low rotational inertia for turbomachinery

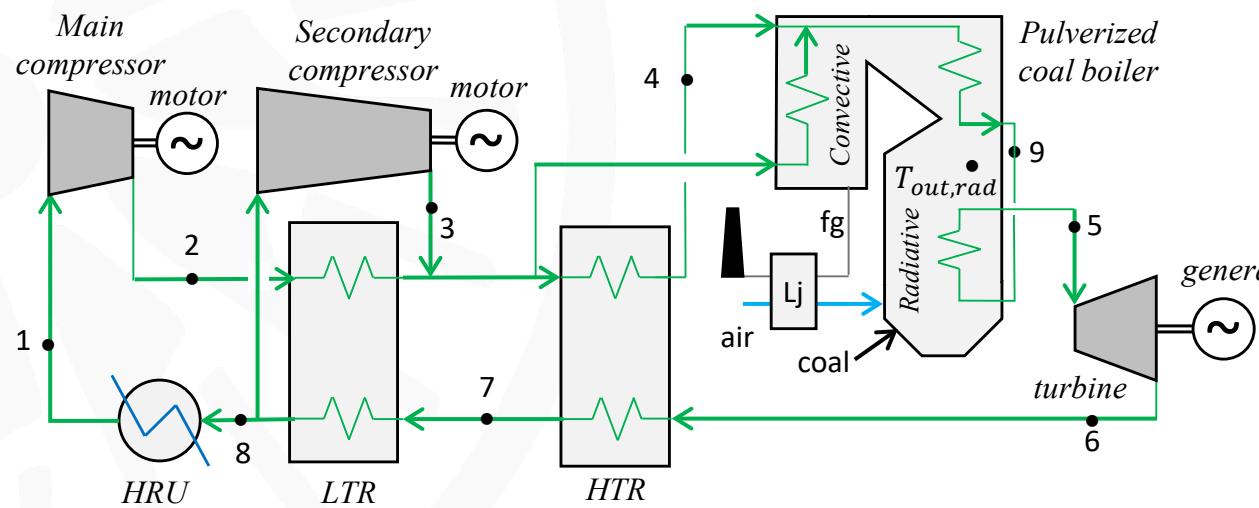
# POLIMI activities in sCO<sub>2</sub>-Flex



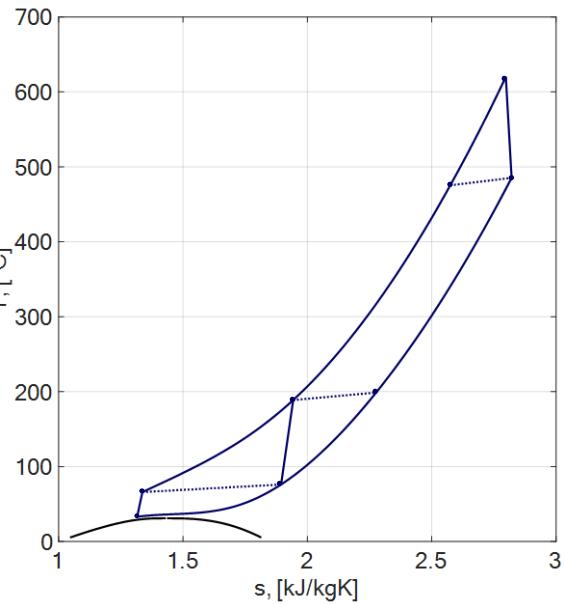
## Develop a scalar/modular design of a 25MW:

- ✓ high efficiency (42.4%)
- ✓ 20% part-load operation
- ✓ fast transients

		HTR by-pass
Max T	°C	620
Min T	°C	33
Max P	bar	250
Min P	bar	79.8
CO <sub>2</sub> mass flow	kg/s	271.3

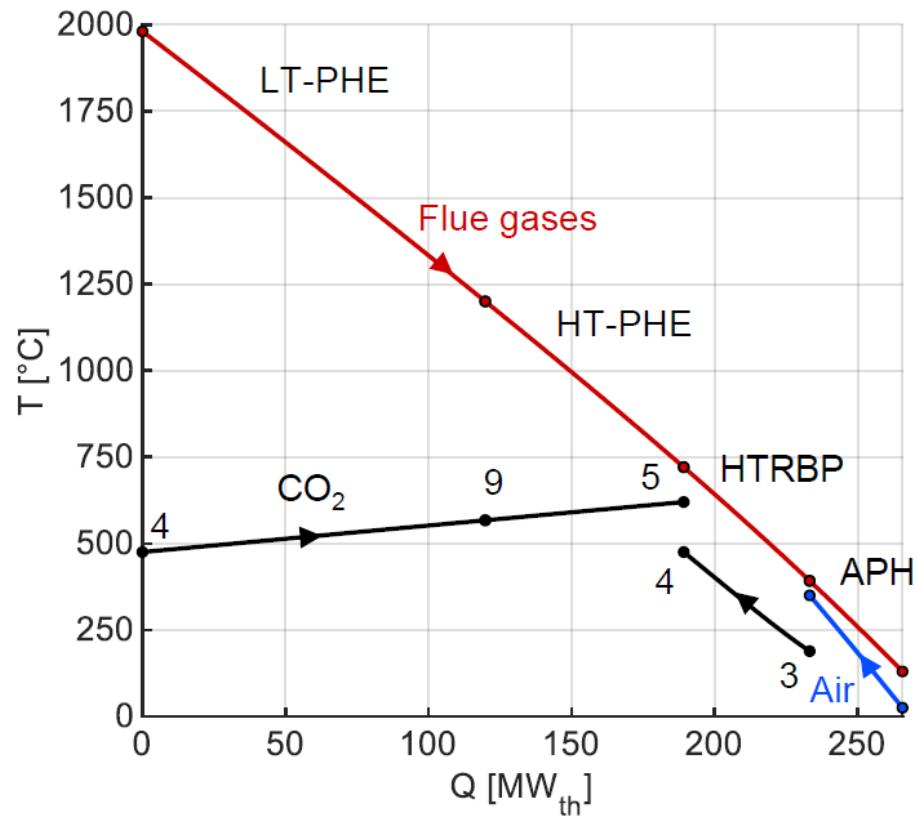
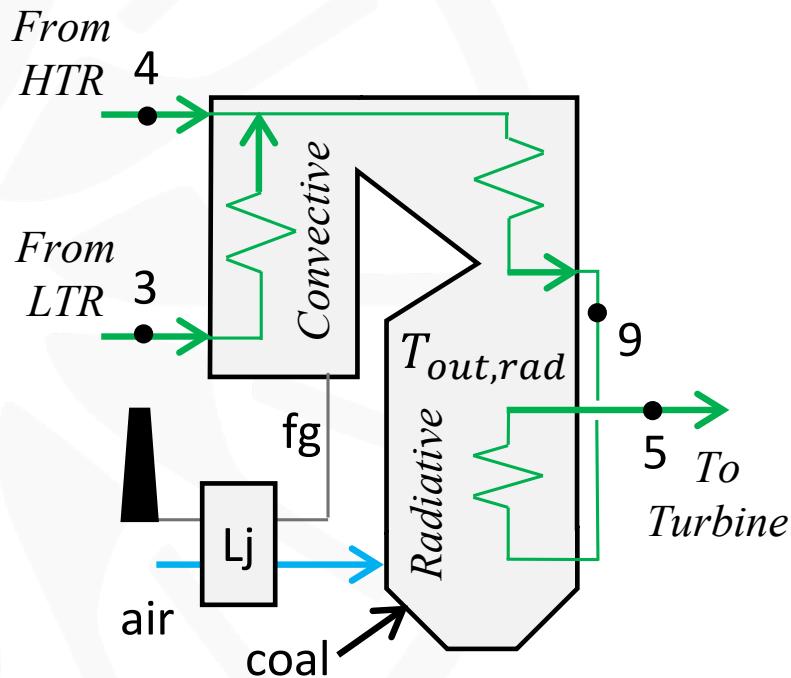


Recuperative recompressed with HTR bypass

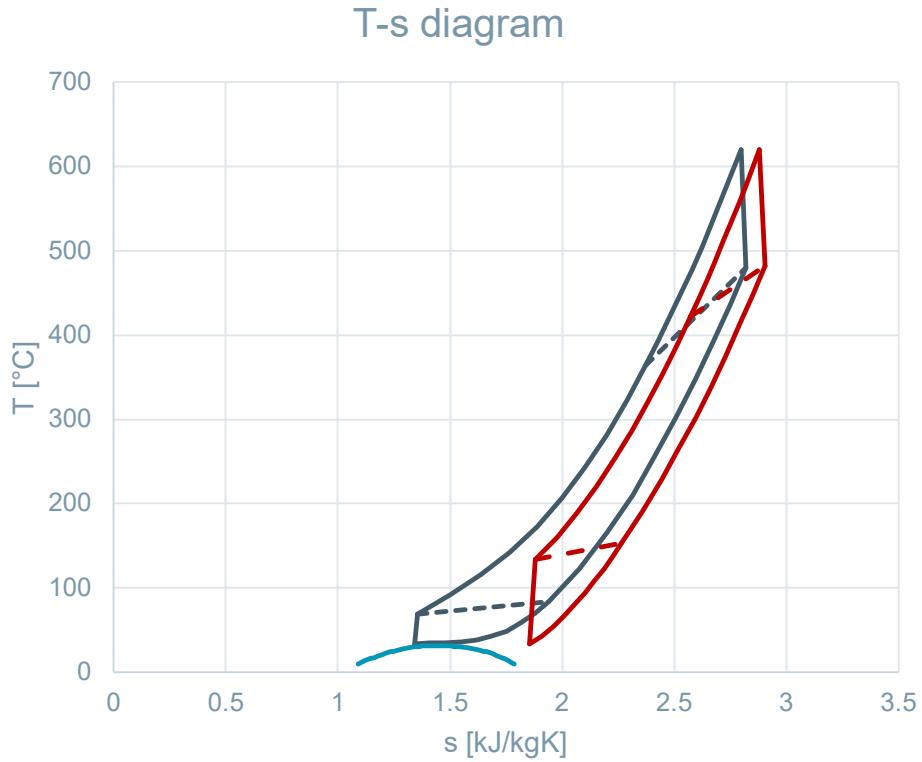
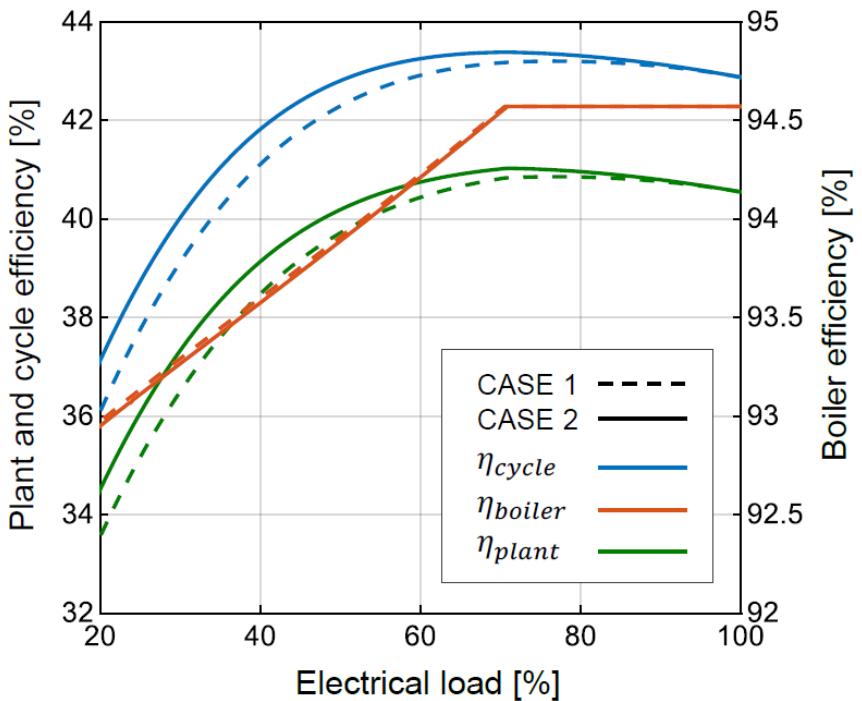


# Pulverized coal boiler - design

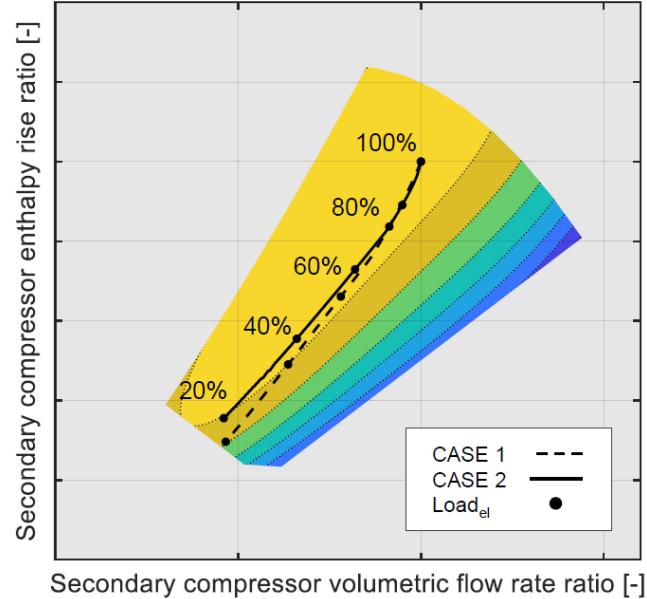
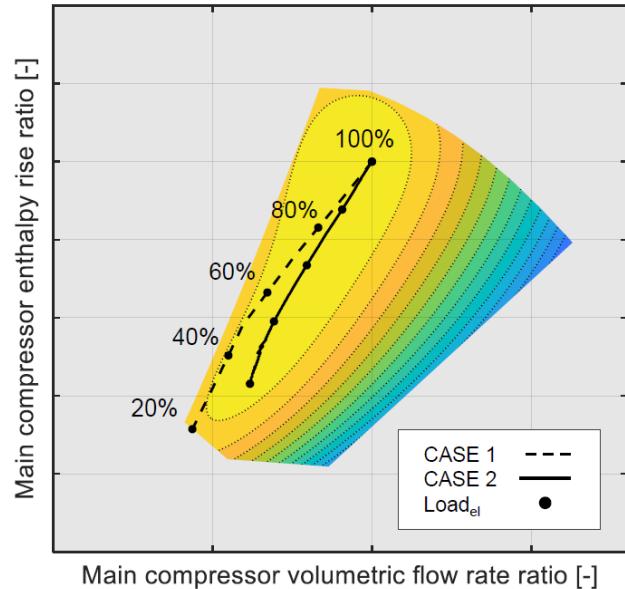
sCO<sub>2</sub>flex



# Part-load operation



# Part-load operation - compressors



**CASE 2 (variable Pmin) efficiency is higher than CASE1 (constant Pmin)** because of the larger pressure ratio and the better performance of both the main and secondary compressor which operate far from surge line

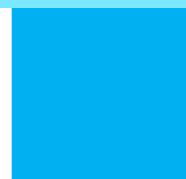
## Efficiency

Variable cost reduction  
Limitation of CO<sub>2</sub> emission



High efficiency  
turbomachines

Low  $\Delta P$  and  $\Delta T$  (heat  
exchangers)



## Flexibility

start-up time  
power ramp up/down rates  
time response to fuel input var.



Higher number of stages  
Larger rotational inertia

Bulky heat exchangers  
Large thermal inertia

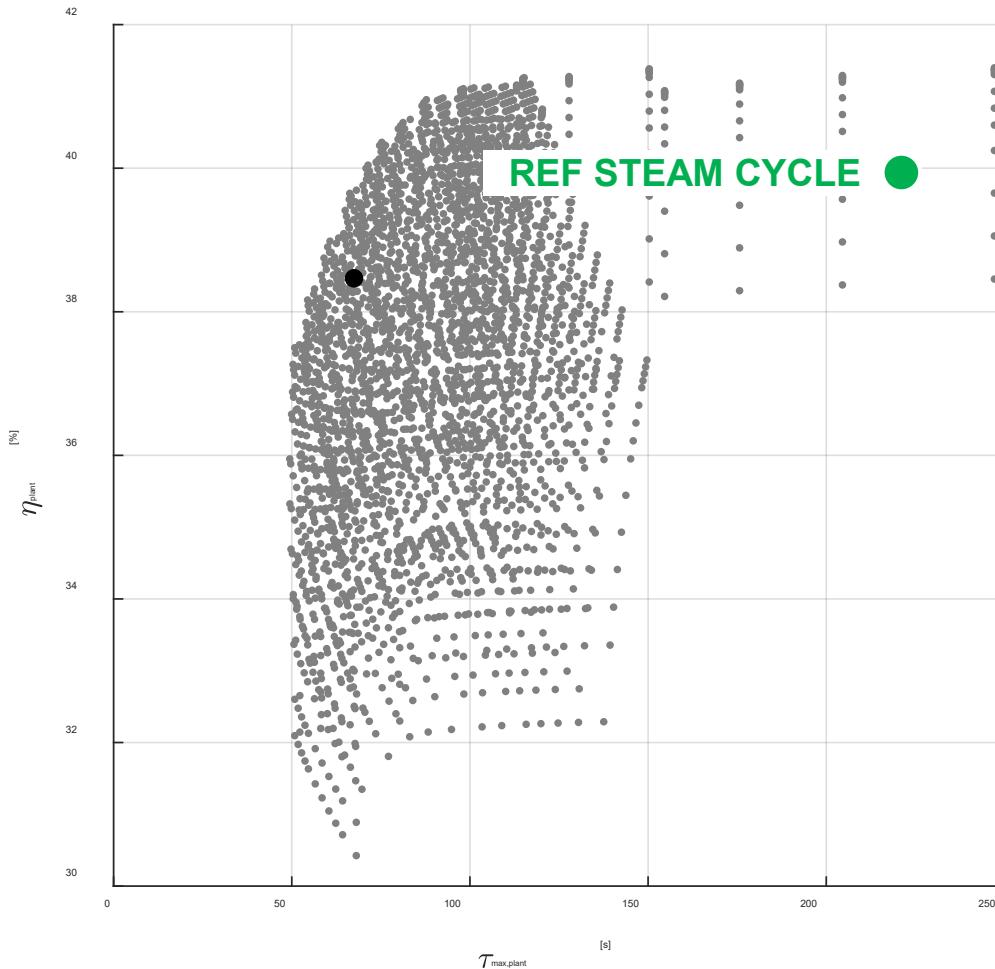


**Residence time:**

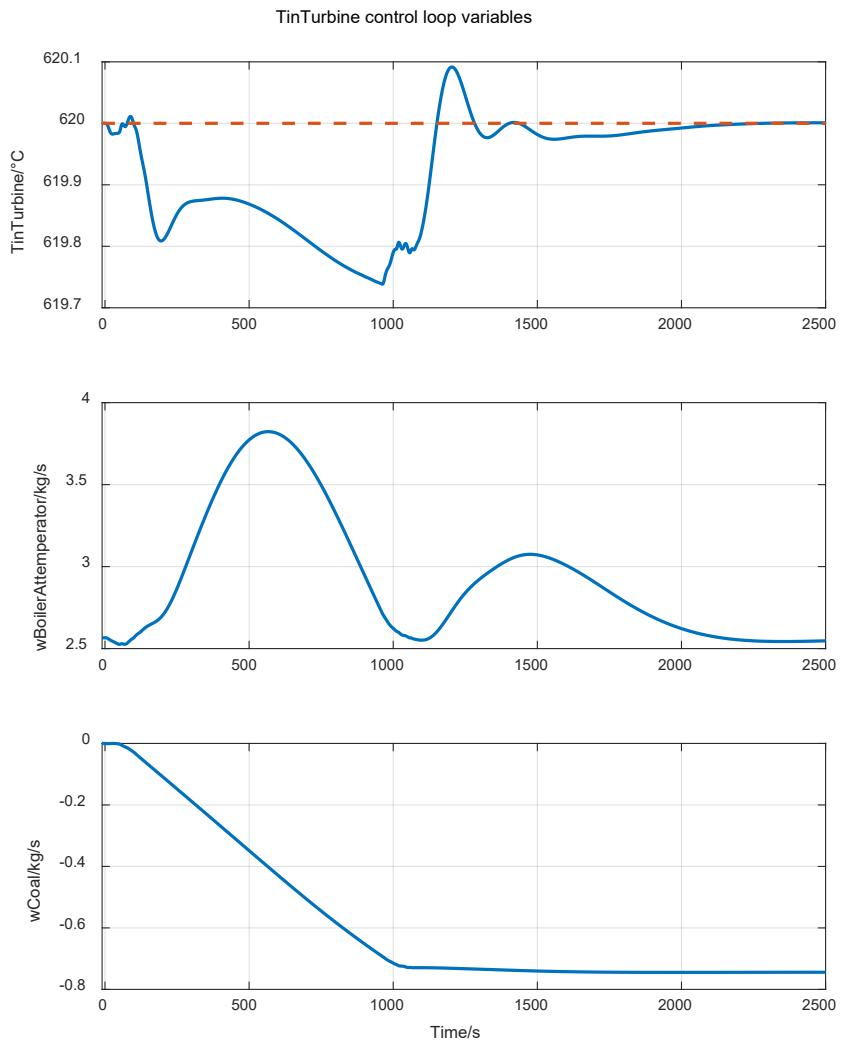
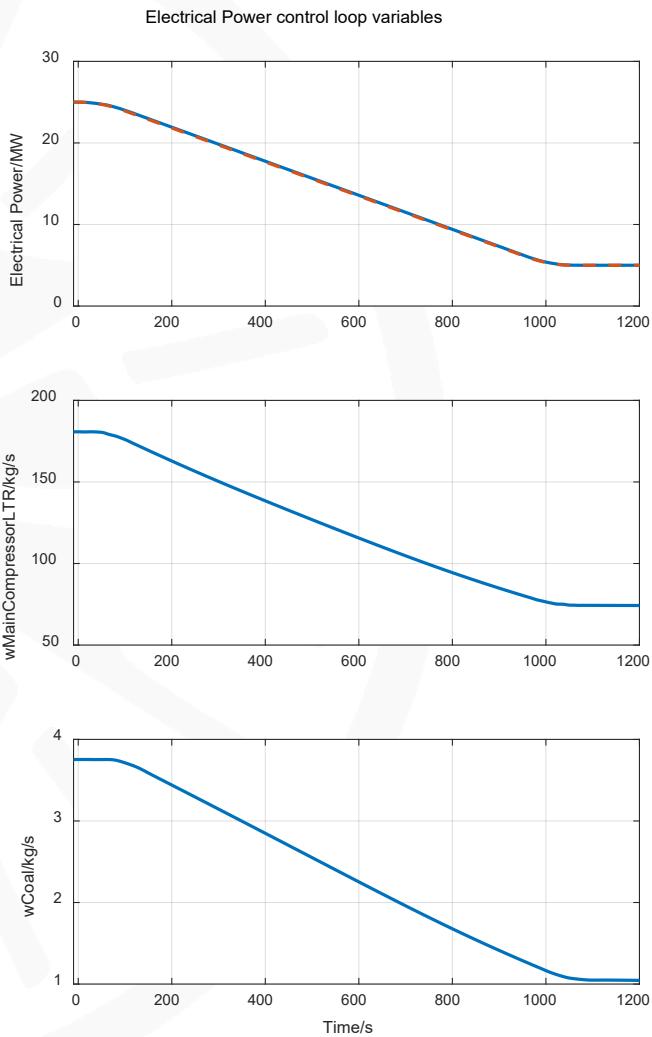
$$\tau_{r,i} = \frac{M_{fluid,i}}{\dot{m}_{fluid,i}}$$

**Metal-fluid time constant:**

$$\tau_{mf,i} = \frac{M_{met} c_{met}}{\dot{m}_{fluid,i} c_{fluid,i}}$$



# Ramp load 100% – 20% (5%/min)





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# Thank you for your attention!



**Francesco Casella**  
*Responsible for the dynamic simulations*

**Dario Alfani**  
*Responsible for the steady-state simulations*

